OPTIMIZE YOUR

UNDERSTAND YOUR
CATALYST



### REACtor diagNOSTICS REACNOSTICS

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Catalysis and Reaction Engineering are key technologies for our modern society. Catalytic reactors produce transportation fuels, base chemicals for polymers, fertilizers, and pharmaceuticals, they are used for energy conversion and they clean emissions from mobile and stationary sources.

> Academic and industrial researchers around the globe optimize existing and search for new catalytic processes to meet current and future challenges.

> > This business is competitive and sometimes frustrating. Promising catalysts often do not perform well outside the lab and improvements to established catalytic processes are incremental. One reason for this is that catalysts are dynamic.

Like a chameleon changes color and pattern to adapt to its habitat, catalysts change their structure and reactivity as function of local temperature and concentration conditions in the reactor. While a chameleon still behaves like a chameleon, a catalyst in a technical reactor might behave totally different than in a well defined laboratory testing unit.

For this reason catalysts synthesized in the lab or designed on a computer often perform poorly in a real world reactor and optimization of catalytic processes is difficult.

We cannot stop your catalyst chameleon from changing but we can provide you with technology to resolve concentration and temperature gradients in catalytic reactors and follow the changes of your catalyst using spectroscopy. We invite you joining us on a journey to the world of profile measurements, reactor spectroscopy, modeling and knowledge based optimization. The world of REACNOSTICS.

Michael Schmidt - CEO -

## Making Catalytic Reactors Transparent

Catalytic reactors are at the heart of countless industrial production processes and technical solutions.

In most applications, the processes inside the catalytic reactor remain hidden. Reactors are normally non-transparent, operate at high temperature and pressure conditions and contain toxic, flammable or even explosive chemicals.







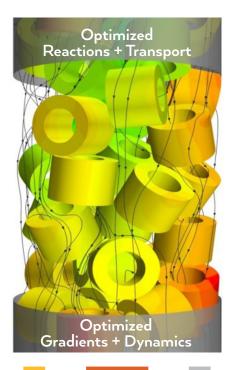
Figuratively speaking, the reactor is a "black box". Measurements are restricted to inlet and outlet flows, mathematical models are often too simplified and reactor optimization is based on trial and error.

### Making Catalytic Reactors Transparent



#### REACNOSTICS Approach







Measure



We help our customers to operate their catalytic reactors in an optimal manner, minimizing cost, environmental footprint and maximizing profit.

### Services

REACNOSTICS provides reactor hardware, measurement services and modeling capabilities to help customers optimize their catalytic reactors based on knowledge. We strive to make the reactor "transparent"

Model

by measuring and/or modeling the concentration, temperature and flow field inside the reactor and characterize the local state of the catalyst by spatially resolved spectroscopy.

#### Optimize



### **Catalyst Dynamics**



Heterogeneous catalysts are dynamic systems. Their chemical composition, surface structure, bulk structure, their type and number of active sites and defects as well as their electronic properties change in response to local temperature, pressure and concentration conditions. Spatial gradients in these variables occur in almost all catalytic reactors. Color gradients of catalysts after operation in the reactor are an obvious manifestation of catalyst dynamics.





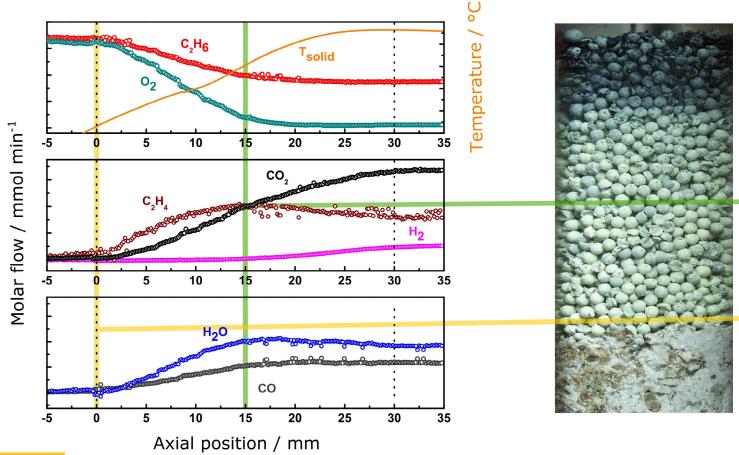
To optimize catalytic reactors, catalyst dynamics must be understood.

Reacnostics provides technology to measure and simulate flow-, temperature- and concentration fields in catalytic reactors and study catalyst dynamics by spatially resolved spectroscopy.



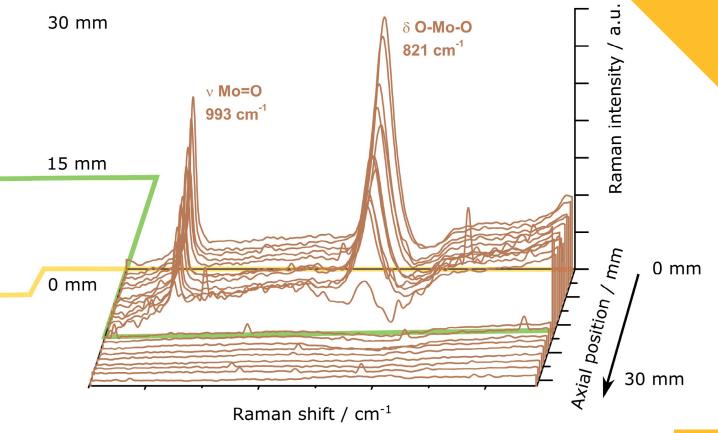


# Approach -Profile Measurements



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Reactor diagnostics by high-resolution concentration-, temperature- and Raman spectroscopic profiles.



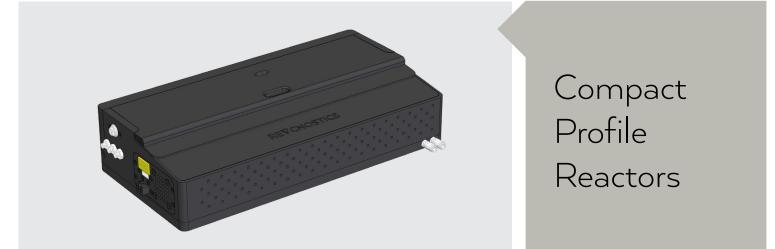
### Products

Pilot Scale Profile Reactors

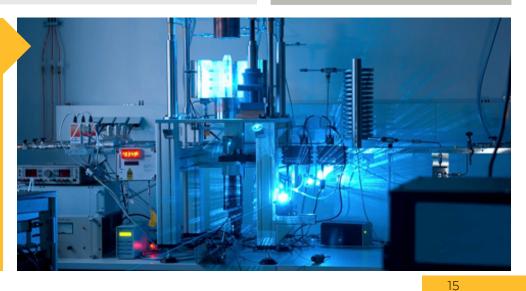
### Liquid Phase Profile Reactors







### Bench Scale Profile Reactors





#### Features

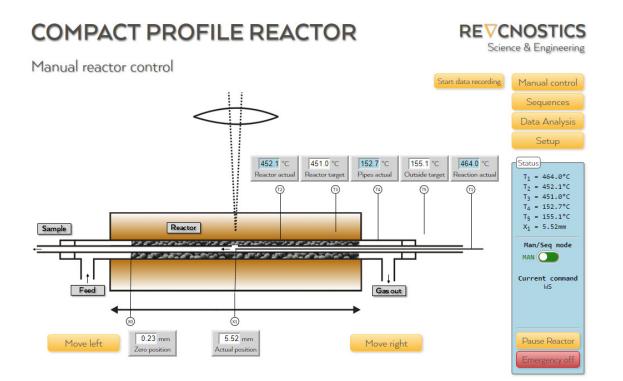
- Compact catalytic fixed bed reactor with optical access
- Fits under Raman microscope
- » 60 mm isothermal zone for catalyst bed
- » 4 mm bed diameter
- » Tmax = 550 °C

- » Pmax = 20 bar
- No condensation of products by heated pathways
- Trigger for external analytical devices (MS, GC, Raman)
- » Control unit
- » Software

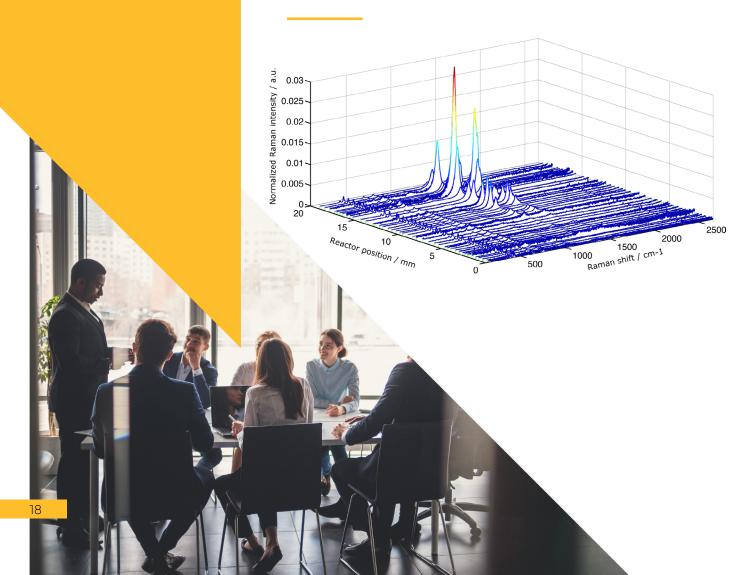
#### Optional:

- » Gas feed supply
- » Analytics
- » Fiber optics and coupler for Raman spectroscopy
- » Pyrometer with collection fiber

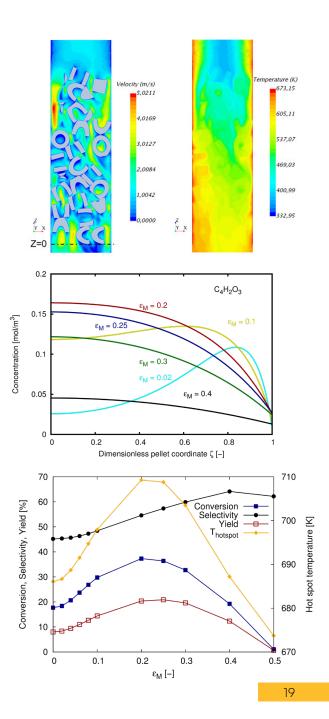
# Compact Profile Reactors



# Services & Consulting



- » Measurement of temperature and concentration profiles
- » Spatially resolved spectroscopy in reactors
- » Data analysis
- » Kinetic studies, measurement of intrinsic catalyst kinetics
- » Investigation and optimization of transport processes
- » Reactor modeling
- » Reactor design
- » Reactor, catalyst and process consulting

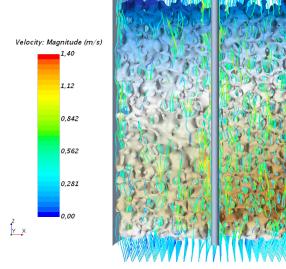


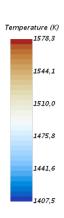
# Applications

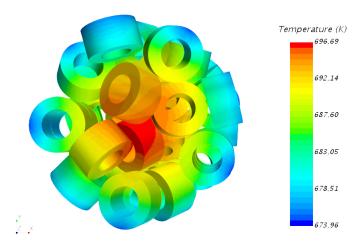
- » Heat transport studies
- Catalytic partial oxidation of methane on rhodium and platinum
- » Dry reforming of methane on nickel
- » Oxidative dehydrogenation of ethane to ethylene on molybdenum oxide
- » Gas phase methane oxidation
- » Catalytic methane combustion on a platinum gauze
- » Carbon monoxide oxidation on a platinum foam catalyst

- Catalytic oxidation of n-butane to maleic anhydride on vanadyl pyrophosphate
- » Ammonia oxidation on platinum gauze catalysts (Ostwald process)
- » Ethylene epoxidation to ethylene oxide on silver
- » Propylene epoxidation to propylene oxide on titanium silicalite (HPPO Process)

#### For details see www.reacnostics.com/ applications







# Customer Benefits

#### Industry

- » Understand reactor and catalyst behavior
- » Optimize reactor design and reaction conditions
- » Increase conversion, selectivity and yield
- » Extend catalyst lifetime
- » Minimize waste and reactor downtime

#### Academia

- » Spatially resolved investigation of new catalyst materials
- Flexible profile reactors for various reaction conditions (gas-solid, liquid-solid, gas-liquid-solid)
- Establishing structure-activity correlations by spatially resolved operando-spectroscopy

### REACNOSTICS

- » understand your CATALYST
- » optimize your **REACTOR**

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www.reacnostics.com